Moravia

TECHNICAL DATA SHEET

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Morapox - Self Leveling

Product Description

A special self leveling floor coating which is solventless epoxy based with a very durable polymer structure. Resistance to paraffin, diesel, petrol, oil, acids, solvents and alkalis is excellent. If required, addition of sand into the paint creates a non-skid surface.

Intended Uses

It is used as a floor coating for steel surfaces, wood surfaces and concrete surfaces.

Physical Properties

Physical State : Liquid
Colour : Various
Volume Solid (%) : 100

Density : $1,35 \pm 0,05 \text{ kg/L}$

Gloss : Glossy Flexibility : Good

Application Data

Mixing Ratio (weight) : 7,6 units Part A / 2,4 unit Part B

Application Methods: Airless spray, conventional spray, brush or roller.

Application Conditions: The temperature of the substrate should be minimum 3°C above the

dew point of the air. Good ventilation is required.

Thinner/Cleaner : Not advised.

Guiding data for airless spray

Pressure at nozzle : 15 MPa (150 kp/cm² 2100 psi)
Nozzle tip : 0,38-0,53 mm (0,015-0,021")

Spray angle : 40-50°

Filter : Check to ensure that filters are clean.

Typical film thickness

Maximum thickness

Dry (μm)	Wet (µm)	Theoretical Coverage (m²/L)		
150	150	6,67		
250	250	4,00		

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Surface Preparations

All surfaces to be coated should be clean, dry and free from contamination. The surface should be assessed and treated in accordance with ISO 8504.

Suitable primer should be used according to the surface type before the application of Morapox Self Leveling

Drying Time

Substrate Temperature	Pot Life (max)	Touch Dry	Hard Dry	Over coating Data	
				Minimum	Maximum
10°C 23°C 30°C	2 hrs 1 hour 30 min	24 hrs 16 hrs 8 hrs	7 days 5 days 3 days	48 hrs 24 hrs 12 hrs	10 days 5 days 3 days

The given data must be considered as guidelines only. The actual drying time/times before recoating may be shorter or longer, depending on film thickness, ventilation, humidity, underlying paint system, requirement for early handling and mechanical strength etc. A complete system can be described on a system sheet, where all parameters and special conditions could be included.

Packing Size : 20 kg

Storage

The product must be stored in accordance with national regulations. Storage conditions are to keep the containers in a dry, cool, well ventilated area and away from source of heat and ignition. Containers must be kept tightly closed.

Health and Safety

Please observe the precautionary notices displayed on the container. Use under well ventilated conditions. Do not breathe or inhale mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and medical attention sought immediately.

For detailed information on the health and safety hazards and precautions for use of this product, we refer to the Material Safety Data Sheet.

Disclaimer: The information in this data sheet is given to the best of our knowledge based on laboratory testing and practical experience. However, as the product is often used under conditions beyond our control, we cannot guarantee anything but the quality of the product itself. We reserve the right to change the given data without notice.